

ack

**\*1 161 44\***

**Item ID:** 646.9502

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Item Name:** 206 Cable Cutters Low

**Start Date:** 4/07/14      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 4/11/14      **Req'd Qty:** 1.00      **\*1\***

**Customer:**

**Reference:**

**Approvals:** \_\_\_\_\_ **Process Plan:** VP **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
646.9500	N/C

0.00

100

**\*100\***

Document Control  
DOCUMENT CONTROL

DC

## Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP 646.9502

**DAS**  
**06**  
**9-89**

**MAY 27 2014**

MLJ 14040d

110	Pick Kit	0.00
-----	----------	------

**\*110\***

## Pick Kit

### Packaging

## Memo

0.00

## Packaging

DAS  
31  
9-59

DAS  
33  
9-89

14-04-00

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

**\*120\***

QC4- 100% Inspect kits for completeness

QC

## Memo

0.00

### Quality Control

MAY 27 2014

Work Order ID 116144

April-07-14 8:47:20 AM

\*116144\*

Page 2

Item ID: 646.9502

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 4/11/14

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP 646.9502

Location: EG 101

1 8 14-05-27

140

0.00

\*140\*

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

MLJ 14-05-28

14-5.27

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Page 1

Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646 9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9601 <b>*646 9601*</b> Upper Cutter Assy		Manufactured	No			110	Each	1.0000	1	1			DAS 32 9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST429

1

113326

1

113326

646.9603

Manufactured No

110

Each

0.0000

1

1

**\*646 9603\***  
Lower Cutter Assy Low

DAS  
06  
9-89

\*\*

89706

646.9810

Manufactured No

110

Each

7.0000

1

1

**\*646 9810\***  
Deflector

DAS  
06  
9-89

\*\*

DAS  
32  
9-89

Location

Loc Qty

Loc Code

CA

7

109919

7

109919

647.0210

Manufactured No

110

Each

41.0000

1

**\*647 0210\***  
Rail

\*\*

DAS  
32  
9-89

14-04-09

Location

Loc Qty

Loc Code

CA

4

111516

4

ST421

37

110632

4

91280

7

91440

25

M123185

1

123185

DAS  
06  
9-89

DAS  
37  
9-89

# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.0110 Manufactured No

110 Each

3.0000

1

**\*647.0110\***

Roof Doubler

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST420

3

89703

2

m126249

1

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

89703

647.0310 Manufactured No

110 Each

37.0000

2 2

**\*647.0310\***

Channel

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST422

37

109494

2

110188

2

113696

6

90799

26

m123185

1

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

109494

646.9910 Manufactured No

110 Each

166.0000

4 4

**\*646.9910\***

Struts

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST420

18

106009

4

106667

10

109407

2

91269

2

ST420A

148

93189

148

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

27106667  
1109407

1493189

14-04-09

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.0112  
**\*647.0112\***  
Strut Bracket

Manufactured No

110 Each

79.0000

8

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

st535

79

89701

4

91264

66

92480

3

M123185

6

91264

647.0113  
**\*647.0113\***  
Strut Doubler

Manufactured No

110 Each

7.0000

2

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST421

7

89700

7

89700

647.0111  
**\*647.0111\***  
Panel

Manufactured No

110 Each

0.0000

1

\*\*

114461

DAS  
31  
9-89

647.0116  
**\*647.0116\***  
Doubler

Manufactured No

110 Each

35.0000

2

\*\*

DAS  
33  
9-89

14-04-09

DAS  
31  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST536

35

89699

2

m123185

1

m126249

32

89699

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.0410

Manufactured No

110

Each

6.0000

1

**\*647.0410\***

Tube

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST536

6

106897

1

109587

3

110641

2

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

106897

647.0114

Manufactured No

110

Each

96.0000

1

**\*647.0114\***

Clip

DAS  
06  
9-89

Location

Loc Qty

Loc Code

st535

96

106616

96

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

106616

647.0115

Manufactured No

110

Each

91.0000

1

**\*647.0115\***

Clip

DAS  
06  
9-89

Location

Loc Qty

Loc Code

st535

91

106617

91

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

106617

NAS1149FN832P

Purchased

No

110

Each

10,428.00

111

**\*NAS1149FN832P\***

Washer

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST295

430

123185

30

123522

400

st510

9998

125268

9998

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

14-04-09

125268

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Work Order ID: 116144

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

**\*116144\***

**\*646 9502\***

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

110

Each

7,230.000

62

62

**\*NAS1149F0332P\***

Washer

DAS  
33  
9-89

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

GA

205

122063

205

ST295

2558

123900

12

m123185

46

m128401

2500

ST510a

4421

125646

1921

m127831

2500

ST522

46

m123185

46

125646

AN3-11A

Purchased

No

110

Each

449.0000

8

8

**\*AN3-11A\***

Bolt

DAS  
33  
9-89

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST511

439

123185

10

m125709

429

ST525

10

123185

10

125709

MS21042-3

MS21042L3

Purchased

No

110

Each

47.0000

17

17

**\*MS21042-3\***

Nut

DAS  
33  
9-89

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST313

47

123185

5

123352

42

DAS  
33  
9-89

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS-3-06

Purchased

No

110

Each

122.0000

8

**\*CCR264SS-3-06\***

Rivet

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST327

122

m126320

22

m128429

100

126320

DAS  
33  
9-89

DAS  
31  
9-89

MS21059L08

Purchased

No

110

Each

867.0000

4

**\*MS21059L08\***

Nut

DAS  
06  
9-89

Location

Loc Qty

Loc Code

MF4

2

125654

2

ST508

865

123185

1

125654

864

125654

DAS  
33  
9-89

DAS  
31  
9-89

CR3213-4-05

Purchased

No

110

Each

284.0000

26

**\*CR3213-4-05\***

RIVET

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST328

284

123301

190

m127376

94

127376

DAS  
33  
9-89

DAS  
31  
9-89

CR3213-4-6

Purchased

No

110

Each

440.0000

20

**\*CR3213-4-6\***

Rivet

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST328

240

123301

240

ST329

200

M128429

200

123301

DAS  
33  
9-89

DAS  
31  
9-89

14-04-09

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# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-4

Purchased

No

110

Each

1,190.000

19

19

DAS  
33  
9-89

**\*CR3213-4-4\***

Rivet

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST328

500

126282

500

ST329

683

123185

7

123301

276

M128401

400

st541

7

123185

7

123301

CR3213-4-2

Purchased

No

110

Each

822.0000

18

18

DAS  
33  
9-89

**\*CR3213-4-2\***

Cherry Rivet

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST328

822

123301

492

m123185

38

m126320

292

126320

CR3213-4-3

Purchased

No

110

Each

1,038.000

18

18

DAS  
33  
9-89

**\*CR3213-4-3\***

Cherry Rivet

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

st552

1038

123185

38

123301

1000

11X127831

7+123185

14-04-08

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# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

MS21047-3

Purchased

No

110

Each

221.0000

6

**\*MS21047-3\***

Nut Plate

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST315

1

123301

1

st507

220

125654

220

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

MS21042-08

Purchased

No

110

Each

10.0000

54

**\*MS21042-08\***

USE MS21042L08

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST

10

123185

10

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

MS27039-08-13

Purchased

No

110

Each

588.0000

6

**\*MS27039-08-13\***

Screw

DAS  
06  
9-89

Location

Loc Qty

Loc Code

Mezz

92

4067

92

ST307

150

123352

129

M123185

21

ST506

346

124326

346

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

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Shop Packet Print

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# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646 9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

MS21059-3

Purchased

No

110

Each

622.0000

2 2

DAS  
33  
9-89

**\*MS21059-3\***

Nut Plate

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST316

622

123023

50

123185

10

123301

62

123900

500

123301

DAS  
31  
9-89

AN743-13

Purchased

No

110

Each

21.0000

1

DAS  
33  
9-89

**\*AN743-13\***

Bracket

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST347

21

M126010

1

M126249

20

126249

DAS  
31  
9-89

AN3-3A

Purchased

No

110

Each

469.0000

1

DAS  
33  
9-89

**\*AN3-3A\***

Bolt

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST350

469

m126249

1

m127044

37

m127815

181

m128429

250

127815

DAS  
31  
9-89

# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-04

Purchased

No

110

Each

911.0000

12

**\*CCR264SS3-04\***

Rivet

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST327

911

123185

32

123352

200

123785

400

m128228

79

m128454

200

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

128228

CR3212-5-4

Purchased

No

110

Each

166.0000

8

**\*CR3212-5-4\***

Cherry Rivet

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST328

166

120410

103

123301

63

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

123301

CCR264SS3-2

Purchased

No

110

Each

300.0000

4

**\*CCR264SS3-2\***

Rivet, Cherry

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST327

300

126363

200

m127580

100

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

127580

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# Picklist Print

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Work Order ID: 116144

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

**\*116144\***  
**\*646.9502\***

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

NAS1835-08

Purchased

No

110

Each

34.0000

4

DAS  
33  
9-89

DAS  
31  
9-89

**\*NAS1835-08\***  
Insert

68-6  
90  
S&D

Location

Loc Qty

Loc Code

ST297

10

m128401

10

ST298

24

m123185

2

m126400

22

126400

CR3213-4-1

Purchased

No

110

Each

361.0000

14

DAS  
33  
9-89

DAS  
31  
9-89

**\*CR3213-4-1\***  
Cherry Rivet

DAS  
96  
9-89

Location

Loc Qty

Loc Code

ST328

361

123301

20

m126249

241

m126254

100

123301

MS27039-1-08

Purchased

No

110

Each

2,248.000

5

DAS  
33  
9-89

14-04-08

**\*MS27039-1-08\***  
Screw

DAS  
96  
9-89

Location

Loc Qty

Loc Code

GA

19

m125654

19

ST305

2100

m128636

2100

st507

129

m127255

129

127255

DAS  
31  
9-89

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# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.1210 Manufactured No

110 Each 3.0000

**\*647.1210\***

Screen  
DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST536

3

m126249

3

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

MS35842-11 Purchased No

110 Each 6.0000

**\*MS35842-11\***

Hose Clamp  
DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST290

6

m128062

6

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

MS27039-08-11 Purchased No

110 Each 230.0000

**\*MS27039-08-11\***

SCREW

DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST307

18

123352

18

ST506

212

122441

100

123185

1

123900

111

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

MS27039-08-06 Purchased No

110 Each 228.0000

**\*MS27039-08-06\***

Screw

DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST307

228

117065

2

125646

100

m123185

2

m126249

124

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

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# Picklist Print

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Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-09

Purchased

No

110

Each

117.0000

4

4

**\*MS27039-08-09\***

Screw

DAS  
36  
9-89

Location

Loc Qty

Loc Code

Mezz

51

11187

51

ST307

66

m127904

66

\*\* 4

DAS  
33  
9-89

DAS  
31  
9-89

MS27039-08-12

Purchased

No

110

Each

234.0000

2

2

**\*MS27039-08-12\***

Screw

DAS  
06  
9-89

Location

Loc Qty

Loc Code

Mezz

7

1850

7

ST307

62

123352

31

123900

31

ST506

165

123352

65

124326

100

\*\* 2

DAS  
33  
9-89

DAS  
31  
9-89

MS27039-1-11

Purchased

No

110

Each

519.0000

5

**\*MS27039-1-11\***

Screw

DAS  
06  
9-89

Location

Loc Qty

Loc Code

GA

33

9662

33

ST305

210

123185

1

123352

99

125654

110

ST506

276

124326

276

\*\* 5

DAS  
33  
9-89

14-04-08

DAS  
31  
9-89

April-07-14 8:47:19 AM

Shop Packet Print

# Picklist Print

April-07-14 8:47:19 AM

Page 14

Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-4

Purchased

No

110

Each

178.0000

1

**\*CR3212-4-4\***

CHERRY RIVET

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST328

178

m128062

178

128062

DAS  
33  
9-89

DAS  
33  
9-89

MS24694-S8

Purchased

No

110

Each

68.0000

5

**\*MS24694-S8\***

Screw

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST302

68

123352

68

123352

AN3-10A

Purchased

No

110

Each

414.0000

8

**\*AN3-10A\***

Bolt

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST351

414

m127817

43

m128403

371

128403

DAS  
33  
9-89

DAS  
33  
9-89

600.0990

Purchased

No

110

Each

7.0000

1

**\*600.0990\***

MAGNABOND 6398 PART A

\*\*

DAS  
33  
9-89

34-04-08

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST520

1

m126215

1

ST540

4

m126233

4

126233

April-07-14 8:47:19 AM

Shop Packet Print

Page 14



# Picklist Print

April-07-14 8:47:19 AM

Work Order ID: 116144

**\*116144\***

Parent Item: 646.9502

**\*646.9502\***

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

600.0991

Purchased

No

110

Each

7.0000

1

**\*600.0991\***  
MAGNOBOND 6398 PART B

\*\*

DAS  
33  
9-89

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST540

5

m126215

1

m126233

4

600.1012

Purchased

No

110

Each

60.0000

1

**\*600.1012\***  
Sealant PR1425B2 (#654 semkit)

\*\*

DAS  
33  
9-89

14-04-08

Location

Loc Qty

Loc Code

ST364

60

m127099

45

m127996

15